

Stock Colors

- .010" textured, .024" smooth alum
- 2 week standard lead time
- no min qty, no set-up charges

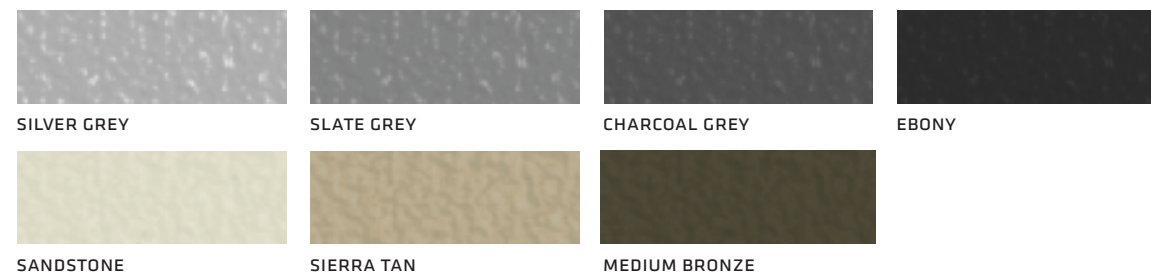


Durable yet budget-friendly. These finishes offer excellent durability while providing a more economical alternative. Available in a wide range of colors, the textured finishes help conceal any dings or dents and the smooth finishes provide an alternate option for glazing infill.

SERIES A: Standard Textured Polyester



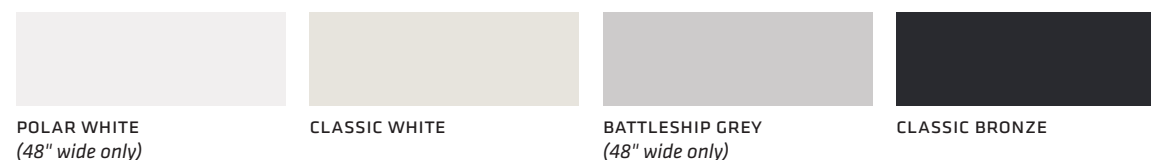
SERIES B: Standard-Plus Textured Acrylic Urethane



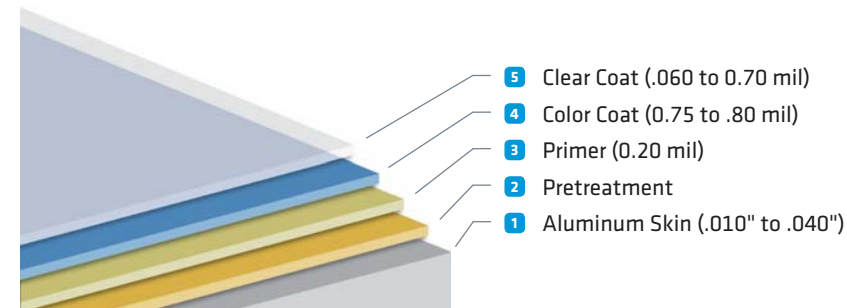
SERIES C: Premium Textured Acrylic Urethane



SERIES D: Standard Polyester



Classic White and Classic Bronze have been specially formulated to match common window and storefront extrusions making them ideal for glazing applications. Metallic Silver also serves as a viable alternative to Clear Anodized.



CATEGORY	FEATURES AND BENEFITS	AVAILABILITY AND DESCRIPTION
ONE-COAT & TWO-COAT TEXTURED/SMOOTH POLYESTER		
SERIES A, D	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER¹ 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • economical choice for coatings • durable, hard surface • available in a wide range of colors 	Thermosetting paint system applied with similar techniques to PVDF (based on volume).
TWO-COAT TEXTURED ACRYLIC URETHANE		
SERIES B, C	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • alternative for custom/premium colors • similar in performance to polyester • good gloss retention and weatherability 	Two-component cross-linked system applied with electrostatic or conventional spray equipment.
TWO-COAT SMOOTH PVDF (POLYVINYLIDENE FLUORIDE)		
SERIES E, F, G	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • industry benchmark for quality • unsurpassed color retention, chemical resistance and film erosion resistance 	Heat-set coating using 70% Kynar 500® or Hylar 5000® resins.
TWO-COAT SMOOTH PVDF		
SERIES H (Mica)	<ul style="list-style-type: none"> 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • metallic look without actual metal flake • performance same as standard two coat smooth PVDF finishes 	Heat-set coating using mica flakes to create a metallic effect within the paint.
THREE-COAT SMOOTH PVDF		
SERIES H (Metallic)	<ul style="list-style-type: none"> 5 - CLEAR COAT 4 - COLOR COAT 3 - PRIMER 2 - PRETREATMENT 1 - ALUMINUM SKIN <ul style="list-style-type: none"> • similar in performance to two coat PVDF finishes with actual metal flake and an additional clear coat for extra protection 	Heat-set coating with actual metal flakes embedded into the paint.
INTEGRAL ANODIZED		
SERIES I, J	<ul style="list-style-type: none"> • NICKEL/HYDRATE SEAL • COLORANT² • ALUMINUM OXIDE • BARRIER • ALUMINUM <ul style="list-style-type: none"> • not an anodic look or painted finish, but a true integral anodized aluminum to match storefront and window extrusions 	Transparent or colored oxidized finish integral to the base aluminum induced with electricity and chemicals.

¹ Primer only present on Polar White and Battleship Grey.
² Clear Satin Anodized does not use a colorant.

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- METAL COMPOSITE MATERIAL (MCM)
- EXTERIOR CLADDING SYSTEMS
- GLAZING INFILL PANELS

COLOR SELECTION GUIDE



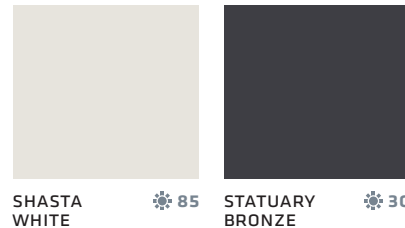
Stock PVDF

- .024" aluminum
- 2 week standard lead time
- no min qty, no set-up charges



Guaranteed performance just got better. As an industry benchmark, Kynar 500® coatings have long been known for quality and durability. Now, these coatings have become even better with the introduction of 'cool' technology providing enhanced performance for longer... guaranteed.

SERIES E: Standard Kynar 500®

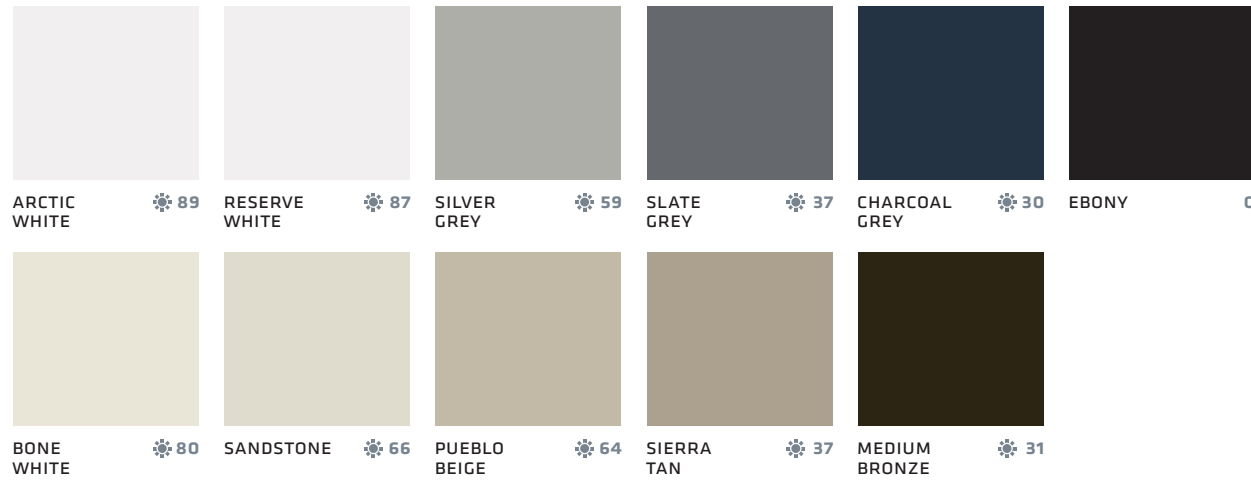


SHASTA WHITE 85 STATUARY BRONZE 30



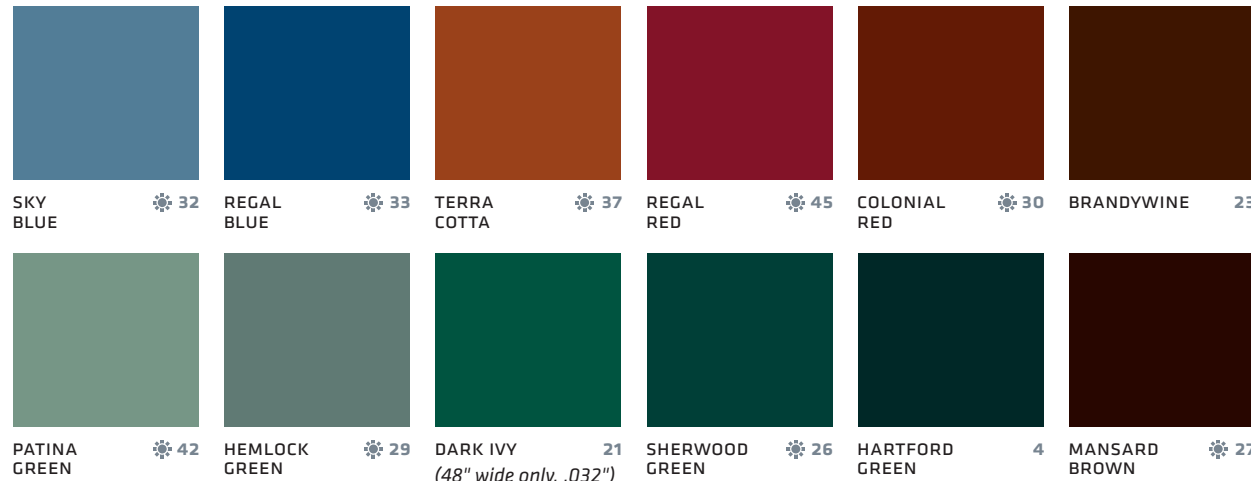
- + GREATER SOLAR REFLECTIVITY
- + INCREASED ENERGY EFFICIENCY
- + EXCEPTIONAL COLOR STABILITY
- + SUPERIOR CHALK AND FADE RESISTANCE

SERIES F: Standard-Plus Kynar 500®



ARCTIC WHITE 89 RESERVE WHITE 87 SILVER GREY 59 SLATE GREY 37 CHARCOAL GREY 30 EBONY 0
BONE WHITE 80 SANDSTONE 66 PUEBLO BEIGE 64 SIERRA TAN 37 MEDIUM BRONZE 31

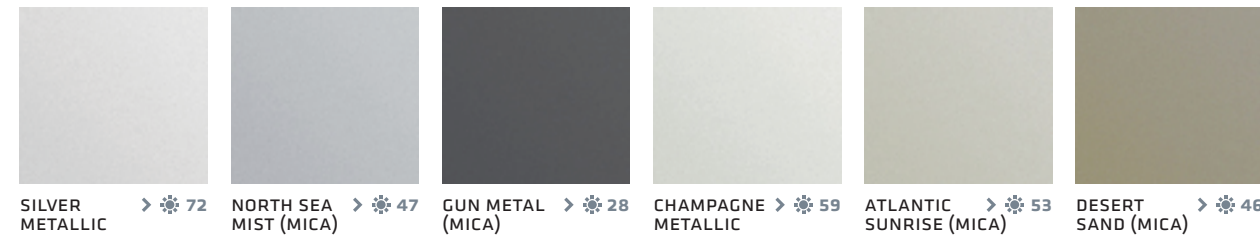
SERIES G: Premium Kynar 500®



SKY BLUE 32 REGAL BLUE 33 TERRA COTTA 37 REGAL RED 45 COLONIAL RED 30 BRANDYWINE 23
PATINA GREEN 42 HEMLOCK GREEN 29 DARK IVY 21 SHERWOOD GREEN 26 HARTFORD GREEN 4 MANSARD BROWN 27
(48" wide only, .032")

* - Indicates ULTRA-COOL® color. 27 - Indicates the Solar Reflectivity Index (SRI). Higher number means greater reflectivity and less heat gain.

SERIES H: Standard Kynar 500® Mica/Metallic

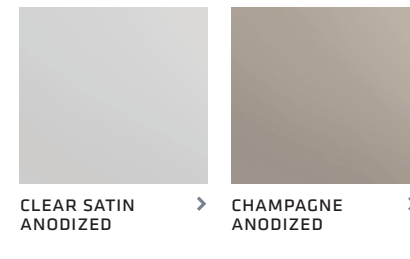


SILVER METALLIC 72 NORTH SEA MIST (MICA) 47 GUN METAL (MICA) 28 CHAMPAGNE METALLIC 59 ATLANTIC SUNRISE (MICA) 53 DESERT SAND (MICA) 46



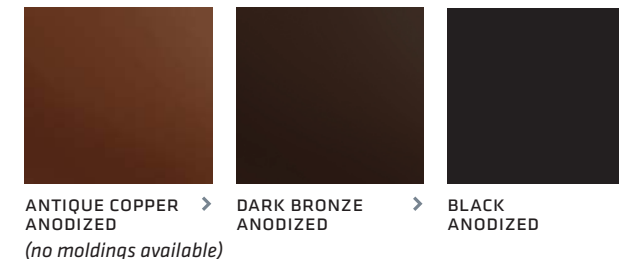
True integral anodizing. Designed to provide a complementary option for storefronts and glazing infill solutions, these finishes are not just a painted anodic look, but actual anodized aluminum. From clear to color tinted, these finishes allow the allure of metal to shine through.

SERIES I: Standard Anodized



CLEAR SATIN ANODIZED CHAMPAGNE ANODIZED

SERIES J: Premium Anodized



ANTIQUE COPPER ANODIZED DARK BRONZE ANODIZED BLACK ANODIZED
(no moldings available)

Custom PVDF

- available at an upcharge
- no min qty, no set-up charges
- 4 to 6 weeks for qty < than 7,500 sq ft
- 8 to 10 weeks for qty > than 7,500 sq ft

Kynar 500® Mica/Metallic



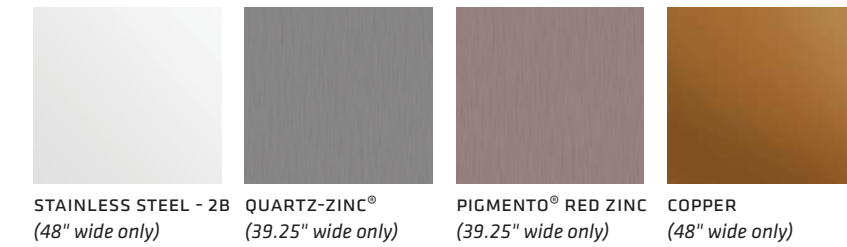
PLATINUM 57 PEWTER 26 SEAFOAM GREEN 40 PACIFIC SPRUCE 32 SEASIDE BLUE 35 BREAK-WATER BLUE 21
MANHATTAN BEIGE 64 NATURAL SUEDE 55 CHAMPAGNE BRONZE 39 DRIFTWOOD 19 BISTRO BRONZE 26 DARK BRIAR 23
LIQUID COPPER 42 RUSSET PEARL 22 COPPER CANYON 29 ROMAN BRONZE 29 HAZELNUT 22 LEXUS BRONZE 23

> - Indicates a directional, lot-specific material. When specifying material for a project, panels with these finishes must be installed in all the same direction (180° not acceptable) and should be ordered at the same time to ensure a proper color match.

Custom Finishes

- material thickness varies
- lead time, min qty and set-up varies

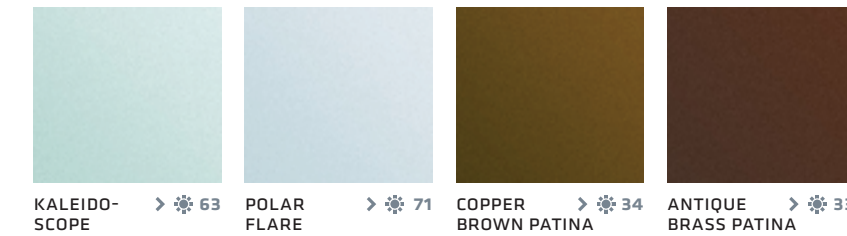
'NATURAL' METALS



STAINLESS STEEL - 2B (48" wide only) QUARTZ-ZINC® (39.25" wide only) PIGMENTO® RED ZINC (39.25" wide only) COPPER (48" wide only)

- Material will inherently change in appearance and develop a patina over time.
- Moldings are **NOT** available in these finishes.

VARI-COOL® PEARLESCENT COLORS



KALEIDO-SCOPE 63 POLAR FLARE 71 COPPER BROWN PATINA 34 ANTIQUE BRASS PATINA 33

- Hue of the color shifts as the viewing angle changes.
- Minimums may apply.
- Moldings are **NOT** available in these finishes.

WOOD GRAIN FINISHES



KNOTTY PINE (48" wide only) ANTIQUE OAK (48" wide only) NARROW CHERRY (48" wide only) TEAK (48" wide only)

- Many other wood grain patterns and colors are available.
- Moldings (batten profiles only) are available to match in the same patterns.

SPECIALTY FINISHES



RUSTED STEEL (36" wide only) MATTE BRUSHED (48" wide only)

- These decorative finishes are on an aluminum substrate.
- Moldings are **NOT** available in these finishes.

CUSTOM COLORS

Need a custom color to match your standard?
We can supply panels and systems in virtually any color for applications such as:

- corporate identity programs
- accent bands and feature walls
- matching existing or complementary materials

Simply follow these steps:

- Submit your standard to our sales staff.
- Approve the resulting color match.
- The order will be ready to ship in:
 - 4 to 6 weeks (for quantity less than 7,500 sq ft)
 - 8 to 10 weeks (for quantity greater than 7,500 sq ft)

Please note that colors shown are paper representations of the actual painted finish and should not be used for matching purposes. For an actual metal chip, please contact our inside sales staff.